

L4 ANSWER 1 OF 5 CAPLUS COPYRIGHT 2007 ACS on STN  
 AN 2006:979801 CAPLUS Full-text  
 DN 145:335955  
 TI Method for making caprolactam from impure 6-aminocapronitrile  
 IN Allgeier, Alan M.; Ostermaier, John J.; Sengupta, Sourav Kumar  
 PA USA  
 SO U.S. Pat. Appl. Publ., 10pp.  
 CODEN: USXXCO  
 DT Patent  
 LA English  
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE	
PI	US 2006211859	A1	20060921	US 2005-83715	20050318	
	WO 2006101870	A1	20060928	WO 2006-US9231	20060315	
	W:			AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW		
	RW:			AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM		

PRAI US 2005-83715 A 20050318

OS CASREACT 145:335955

AB  $\epsilon$ -Caprolactam is produced by the vapor-phase hydrolytic cyclization of 6-aminocapronitrile. A crude liquid caprolactam comprising  $\epsilon$ -caprolactam (CL), 6-aminocapronitrile (ACN), and water obtained from the vapor-phase cyclization reaction of ACN is contacted with hydrogen in the presence of a hydrogenation catalyst (e.g., Raney Ni) to convert the ACN in the crude liquid caprolactam into hexamethylenediamine (HMD) and hexamethyleneimine (HMI). The HMD and HMI have lower b.ps. compared to ACN and thus they are more easily separated from CL in subsequent distillation operations. This process makes CL from ACN with fewer distillation stages, and with a lower pressure drop and a lower base temperature; process flow diagrams are presented.

App's

L4 ANSWER 2 OF 5 CAPLUS COPYRIGHT 2007 ACS on STN  
 AN 2005:141024 CAPLUS Full-text  
 DN 142:221615  
 TI Process for caprolactam purification through  
 hydrogenation of cyclohexanone oxime rearrangement products  
 IN Lemmens, Joannes Albertus Wilhelmus; Smeets, Theodorus Maria; Brandts,  
 Paul Maria; Ceyssens, Koen Harry Maria  
 PA DSM IP Assets B. V., Neth.  
 SO PCT Int. Appl., 19 pp.  
 CODEN: PIXXD2  
 DT Patent  
 LA English  
 FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE	
PI	WO 2005014538	A1	20050217	WO 2004-EP8009	20040716	
	W:			AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW		
	RW:			BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG		
	EP 1648865	A1	20060426	EP 2004-763310	20040716	
	R:			AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, FI, RO, CY, TR, BG, CZ, EE, HU, PL, SK		
	CN 1829687	A	20060906	CN 2004-80021620	20040716	
	BR 2004012833	A	20060926	BR 2004-12833	20040716	
	JP 2006528649	T	20061221	JP 2006-521454	20040716	
	MX 2006PA01028	A	20060427	MX 2006-PA1028	20060125	
	US 2007060750	A1	20070315	US 2006-565774	20060906	
PRAI	EP 2003-77338	A	20030725			
	WO 2004-EP8009	W	20040716			

OS CASREACT 142:221615

AB A process for purifying caprolactam comprises: (a) subjecting the caprolactam to a hydrogenation by treating the caprolactam with hydrogen in the presence of a heterogeneous nickel containing hydrogenation catalyst; (b) distilling at least a portion of the hydrogenated caprolactam in a distillation column containing nickel in an amount sufficiently low such that  $\Delta\text{PANNi} \leq 3$ , wherein  $\Delta\text{PANNi} = \Delta\text{PAN} - \Delta\text{PANNi}=0$ ,  $\Delta\text{PAN}$  = increase of the PAN number of caprolactam during distg.,  $\Delta\text{PANNi}=0$  increase of the PAN number of caprolactam during distilling under the same conditions in a distillation column free of nickel. Nickel is removed from the caprolactam solution prior to the distillation step.

RE.CNT 6 THERE ARE 6 CITED REFERENCES AVAILABLE FOR THIS RECORD  
 ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 3 OF 5. CAPLUS COPYRIGHT 2007 ACS on STN  
 AN 1975:498134 CAPLUS Full-text  
 DN 83:98134  
 TI Purification of  $\epsilon$ -caprolactam  
 IN Borowiak, Marek; Berak, Jozef; Heropolitanski, Ryszard  
 PA Instytut Chemii Przemyslowej, Pol.  
 SO Pol., 3 pp.  
 CODEN: POXXA7  
 DT Patent  
 LA Polish  
 FAN.CNT 1

	PATENT. NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	PL 71843	A5	19740629	PL 1971-151471	19711110
PRAI	PL 1971-151471	A	19711110		

AB  $\epsilon$ -Caprolactam (I) [105-60-2] was purified by catalytic hydrogenation of contaminants with H in the presence of Raney-type catalysts; the method gave reproducible results and a good product. Thus, 60 g of Ni-Al alloy containing 42% Ni in 400 ml H<sub>2</sub>O was treated with 325 ml of 20% NaOH at 40°, the mixture was heated at 90° for 0.5 hr, and the catalyst separated. The catalyst (2 g) was added to 1 l 43% aqueous solution of I (permanganate number 900), which was preliminarily purified by treatment with trichloroethylene, extraction with H<sub>2</sub>O, and passage through an ion exchanger column, and 240 mg of H<sub>3</sub>BO<sub>3</sub> was added. The mixture was hydrogenated at 120° and 6 atm for 1.5 hr, filtered, and distilled to give I (permanganate number 6960).

L4 ANSWER 4 OF 5 CAPLUS COPYRIGHT 2007 ACS on STN  
AN 1973:160322 CAPLUS Full-text  
DN 78:160322  
TI Purification of caprolactam  
IN Suzuki, Seiya; Sekoguchi, Ken; Yonehara, Shunsuke; Ichimura, Fumio  
PA Toray Industries, Inc.  
SO Jpn. Tokkyo Koho, 3 pp.  
CODEN: JAXXAD  
DT Patent  
LA Japanese  
FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	JP 48003638	B4	19730201	JP 1970-27461	19700402
AB	Crude caprolactam [105-60-2], prepared by the Beckmann rearrangement of cyclohexanone oxime obtained by cyclohexane photonitration) was purified by distillation (without alkali addition) and hydrogenation at 130-40.deg./3-10 atm in the presence of Raney Ni and activated carbon, followed by treatment with anion and cation exchange resins.				

L4 ANSWER 5 OF 5 CAPLUS COPYRIGHT 2007 ACS on STN

AN 1972:435203 CAPLUS Full-text

DN 77:35203

TI Catalytic manufacture of highly pure  $\epsilon$ -caprolactams

IN Naumann, Hans J.; Winzer, Werner; Wagner, Klaus; Baetz, Robert; Schlemmer, Leo; Dennhardt, Stefan

SO Ger. (East), 6 pp.

CODEN: GEXXA8

DT Patent

LA German

FAN.CNT 1

	PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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PI	DD 82921		19710705	DD 1970-146551	19700601

AB A 25-35% aqueous  $\epsilon$ -caprolactam (I) [105-60-2] solution, prepared by cyclohexanone oxime rearrangement, neutralization with  $\text{NH}_3$ , extraction with trichloroethylene (II), and extraction of the I-II solution with water, is evaporated to .geq.60% I content, and the solution, containing <100 ppm II, is saturated with H at 1-10 atm, passed at 60-130.deg. over a Ni-SiO<sub>2</sub> catalyst containing >50% Ni, and distilled (with or without the addition of 0.5% NaOH) to give purified I which gives white polycaprolactam [25038-54-4] having good mech. properties and light resistance.